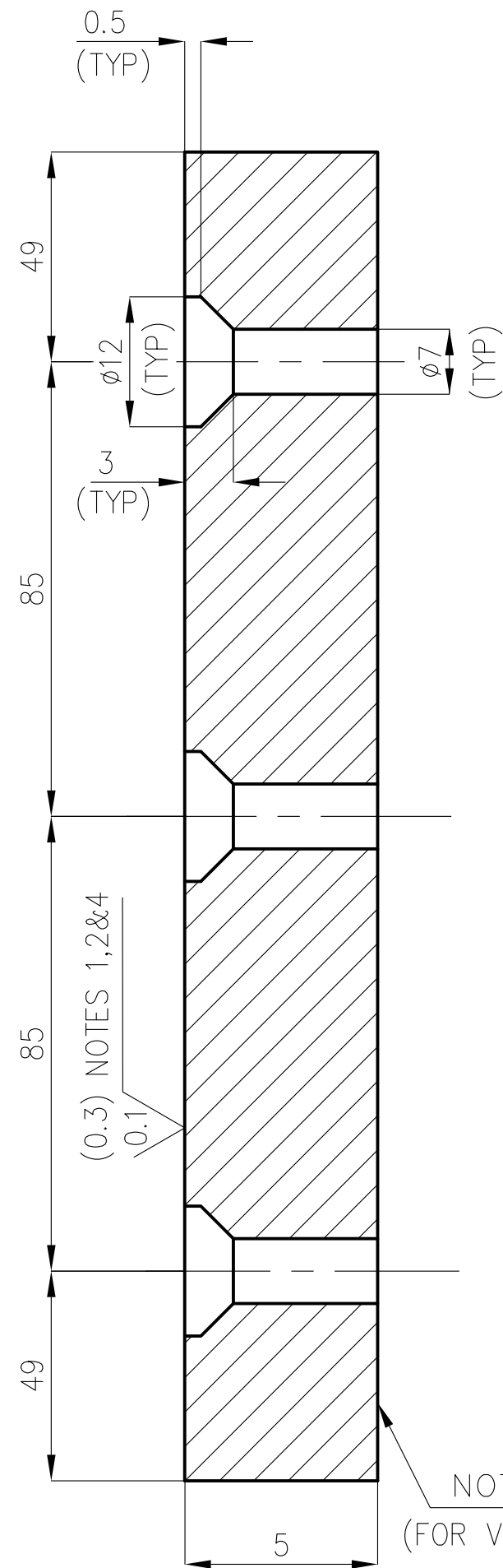
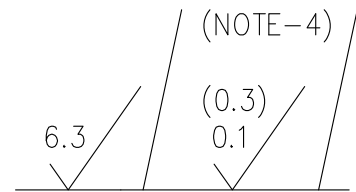
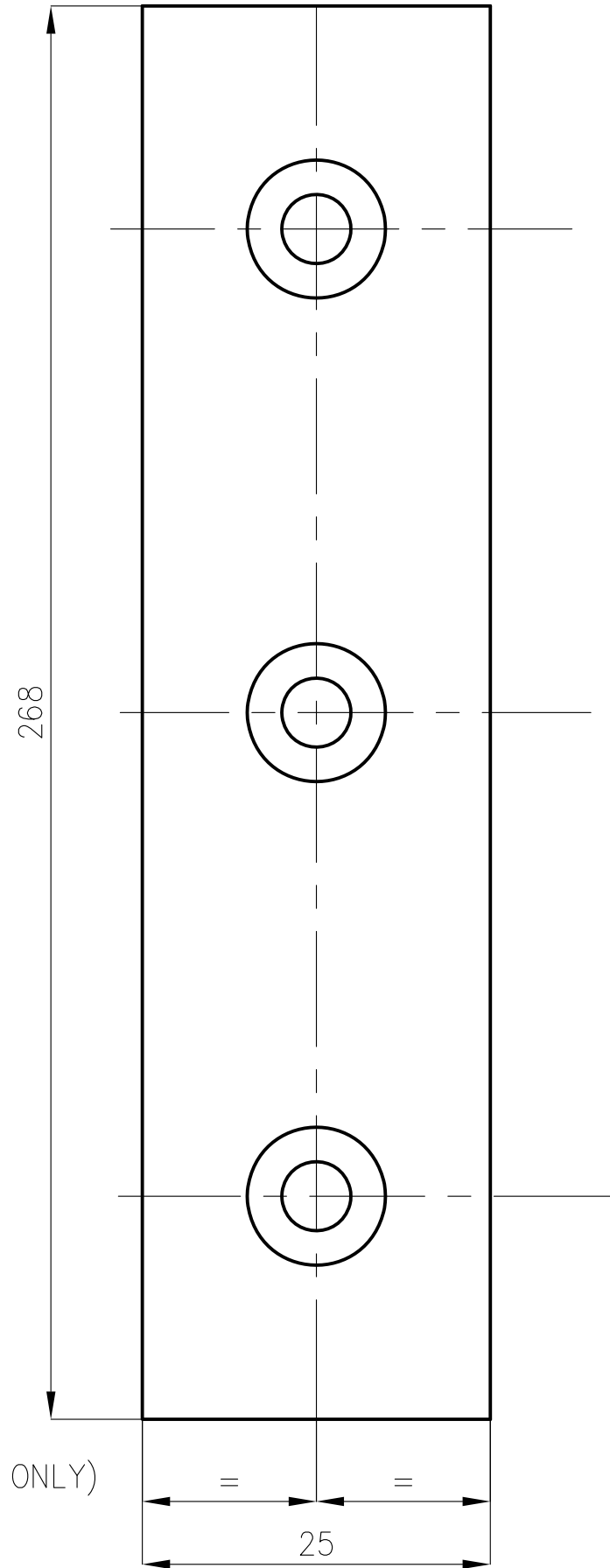


DRAWING NO



NOTE-3
(FOR VAR NO.02 ONLY)

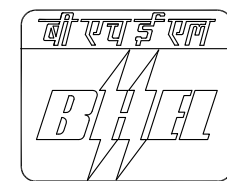


01. THIS SURFACE SHOULD BE GROUND AND BUFFED TO MIRROR FINISH.
NO TOOL MARK OR SCRATCH SHOULD BE VISIBLE WHEN VIEWED THROUGH MAGNIFICATION LENSE.
02. PROTECT THIS SURFACE WITH PLASTIPEEL OR EQUIVALENT.
03. PUNCH MARK HERE AS "SS" FOR STAINLESS PLATES.
THIS IS FOR IDENTIFICATION AND TO AVOID MIX UP.
CARE MUST BE EXERCISED WHILE PUNCHING SUCH THAT
 - a) POLISHED SURFACE SHOULD NOT BE AFFECTED,
 - b) PUNCH MARK SHOULD NEVER BE DONE ON POLISHED SURFACE.

04. $\sqrt{0.3}$ FINISH IS TO BE MAINTAINED FOR CARBON STEEL (VAR No.01)
 $\sqrt{0.1}$ FINISH IS TO BE MAINTAINED FOR STAINLESS STEEL (VAR No.02)

	02	PLATE 6 25 X 268	3-80-319-32368		15 011 206 0000			0	315
				02	SA 240 TP 304				1
	01	PLATE 6 25 X 268	3-80-319-32368		15 011 092 0000			0	315
				01	IS 2062 Fe410A				1
	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A		UNIT	WT.
				VAR NO.	MATERIAL SPEC.	C		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	KONDAPA NAIDU		18.08.15	
APPD	R.SESHAGIRI		18.08.15	

REV 01	DATE	ALTERED SAHITHYA
	02.11.17	APPROVED TRINADH
ZONE	ITEM & VAR NO.02 ADDED.	
ALL REVISIONS ARE INDICATED AS 01		

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		NTS	0.315	—	
TITLE				CARD CODE	DRAWING No.	REV
TARGET PLATE (NB 250)				U 01	3-80-319-32368	01